Date

Wednesday, 15/08/2007 4:07:17 PM

User

Linda Lacelle

Process Sheet

Drawing Name

Part Number

Drawing Number

Project Number

Customer

: CU-DAR001 Dart Helicopters Services

Jot Number

: 33966

Est mate Number

: 12714

P.C. Number

First Issue

Al4:

This Issue Prsht Rev. : 15/08/2007

S.O. No. : 1/1/

: 32905

: SMALL /MED FAB

Previous Run

Written By

Checked & Approved By

Comment

: Est Rev:A

New Issue 07-02-14 JLM

Drawing Revision Material **Due Date**

:NIA

: N/A

: GASKET

: D353639

· D3536 REV A

: 31/08/2007

Additional Product

Jot Number:



Seq. #:

Description:

NEOPRENE SHEET 0.063

1.0

MNEO60S063

Comment: Qty.: 0.7911 sf(s)/Unit Total: 23.7321 sf(s) NEOPRENE SHEET 0.063

Batch: M 105 113

B 07-08-18

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3536

Dwg Rev: A Prog Rev: A

B07-08-18



2-Deburr if necessary

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



B07-08-18

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK



5.0

PACKAGING 1

Comment: PACKAGING RESOURCE #1

Identify and Stock Location:__

Dart Aerospace Ltd													
W/O:			WORK ORDER CHANGE										
DATE	STEP				PROCE	EDURE CHANGE	<u> </u>		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No:				PAR #:		Fault Category	:	NC	R: Yes	NO DQ	A: [])_ Date: ⊴	168121
			•						QA:	N/C Close	d:	Date:	
NCR:				· · · · · · · · · · · · · · · · · · ·	WC	ORK ORDER	NON-CONF	ORMANC	E (NC	R)			
				:		Cor	rective Action	Section B		14 161			

NCR:	·	W	ORK ORE	DER NON-CONFORMANO	CE (NCR)			
		Description of NC		Corrective Action Section B		Verification	Ammayal	Ammental
DATE	STEP	Section A	Initial Chief Eng.	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto
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NOTE: Date & initial all entries

Dat a: +

Wednesday, 15/08/2007 4:07:17 PM

User:

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 33966

Part Number: D353639

ob Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

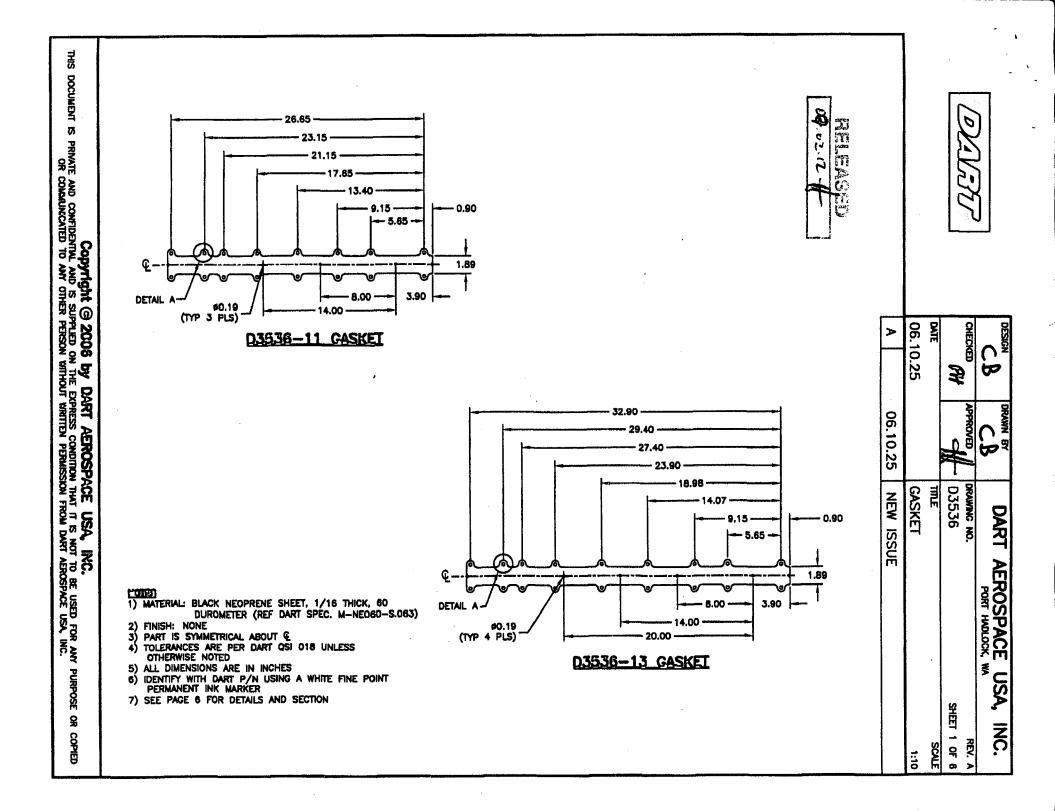
Job Completion



Dart Aerospace L	_td
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W/O:											
DATE	STEP		PR	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			*	:							
Part No:			PAR #:	Fault Categ	Jory:	NCF	R: Yes	No DQA	\:	Date:	
							QA: N	/C Closed	l:	Date: _	
NCR:			i	WORK ORDE	R NON-CONFOR	MANCE	(NCR	2)			
DATE	STEP		Description of NC	Corrective Action Section B			0: 9	Verific		Approval	Approval
DAIL	SILI		Section A	Initial Chief Eng	Action Descriptio	on	Sign & Date	Section	on C	Chief Eng	QC Inspector
									1		
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NOTE: Date & initial all entries



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CB CSIGN BY CHECKED (M. APPROVED) DATE 06.10.25	DIEJUL A (TIP + PLS) OF THE CASKET OF THE CASKET

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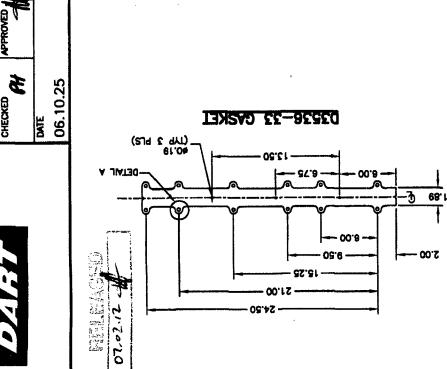
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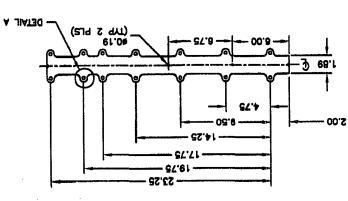
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DESIGN CB	DRAWN BY	DART	DART AEROSPACE USA, INC.	USA,	NC.
CHECKED	APPROVED 41	DRAWING NO.			REV. A
£	+	03536		35	SHEET 4 OF 8
DATE		THE			SCALE
06.10.25		GASKET			1:10





D3228-22 GASKEI

A) REE PAGE 6 FOR DETAILS AND SECTION

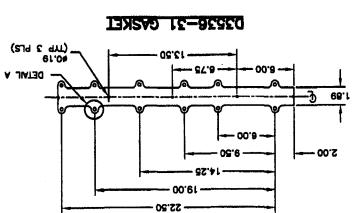
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3) ALL DIMENSIONS ARE IN INCHES

3) ALL DIMENSIONS ARE IN INCHES

4) ALL DIMENSIONS ARE IN INCHES

1) WATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60
DUROMETER (REF DART SPEC. M-NEOBO-S.063)

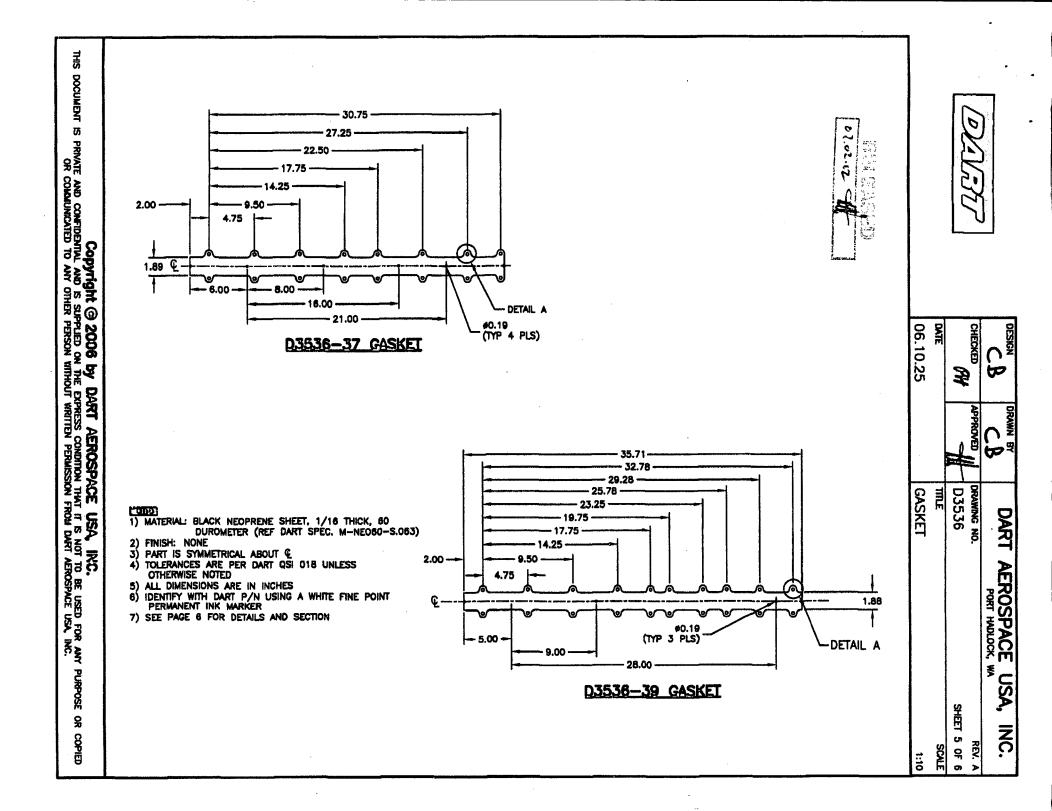


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COPIED

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D3536-41 GASKET

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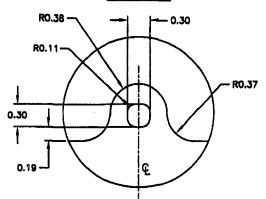
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- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.083)
- 2) FINISH: NONE 3) PART IS SYMM
- PART IS SYMMETRICAL ABOUT &
 TOLERANCES ARE PER DART QSI 018 UNLESS
 OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER





CB CB	DRAWN BY	DART AEROSPACE USA, INC.	"USA, INC.
CHECKED	WED !!	DRAWING NO.	REV. A
M	#	D3536	SHEET 6 OF 6
DATE		THE	SCALE
06.10.25		GASKET	1:10

DART AEROSPACE LTD	Work Order: 33966
Description: GASKET	Part Number: 03536-39
Inspection Dwg: Rev: A	Page 1 of 1

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